

77040

DUPLICATE Page 1

Accept.

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/24/2011 **Start Qty:** 100.00

100

Cust Item ID:**Required Date:** 12/8/2011 **Req'd Qty:** 100.00

100

Customer:

Reference:

Approvals: Process Plan: CMF Date: 11-11-20

Tooling:**Date:**

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N):

Date:

Stop ***NR2***

100		0.00			
100	Hardinge CNC LATHE SMALL				
Hardinge	Memo	0.00			
Hardinge CNC Lathe Small	Machine as per Folio FA245				
			100	0	SI 11/11/30
110	QC2- Inspect parts off machine FAI/FAIB	0.00			
110					
QC	Memo	0.00			
Quality Control					
			100	0	SI 11/11/30
120	QC8- Inspect parts - second check	0.00			
120					
QC	Memo	0.00			
Quality Control					
			100	0	SI 11/11/30

Work Order ID 77040

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Wednesday, November 30, 2011 10:44:00 A

Item ID: D2579 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Crossbolt Spacer
Start Date: 11/24/2011 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 12/8/2011 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125						100	0	BE 11/12/01	
Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location 2G 001	0.00							
130						100	0	BE 11/12/01	
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11-12-01
(100)

Picklist Print

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Work Order ID: 77040

Parent Item: D2579

Parent Item Name: Crossbolt Spacer

Start Date: 11/24/2011

Required Date: 12/8/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP E02.06.17Now turned on CobraNG
IPP F 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058 6061-T6 RD Tube .500 x.058W		Purchased	No			100	f	217.5090	0.3583	37.715789			

31.333 *SL 11/11/30*

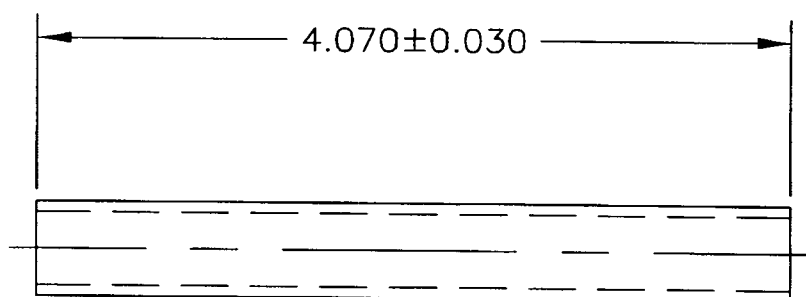
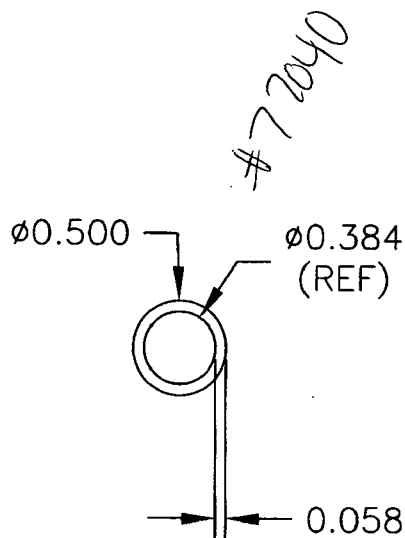
Location	Loc Qty	Loc Code
MAT014	217.509	
117084	35.242	
117890	1.1	
③ 119160	37.167	
119793	144	

31.333



DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28



D2579 CROSS BOLT SPACER

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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